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#### GOVERNMENT NOTICES • GOEWERMENTSKENNISGEWINGS

#### **DEPARTMENT OF LABOUR**

NO. R. 1257 16 NOVEMBER 2018

LABOUR RELATIONS ACT, 1995

NATIONAL BARGAINING COUNCIL OF THE LEATHER INDUSTRY OF SOUTH AFRICA: EXTENSION TO NON-PARTIES OF THE FOOTWEAR SECTION COLLECTIVE AMENDING AGREEMENT

I, MILDRED NELISIWE OLIPHANT, Minister of Labour, hereby in terms of section 32(2) of the Labour Relations Act, 1995, declare that the Collective Agreement which appears in the Schedule hereto, which was concluded in the National Bargaining Council of the Leather Industry of South Africa and is binding in terms of section 31 of the Labour Relations Act, 1995, on the parties which concluded the agreement, shall be binding on the other employers and employees in that Industry, with effect from the second Monday after date of publication of this notice and for the period ending 30 June 2021.

MN OLIPHANT, MP

MINISTER OF LABOUR

DATE: /3/11/20/8

#### **UMTHETHO WOBUDLELWANO KWEZABASEBENZI KA-1995**

UMKHANDLU WOKUXOXISANA PHAKATHI KWABAQASHI NABASEBENZI EMBONINI YESIKHUMBA: UKWELULELWA KWESIVUMELWANO SABAQASHI NABASEBENZI BESIGABA SEZICATHULO ESICHIBIYELAYO SELULELWA KULABO ABANGEYONA INGXENYE YESIVUMELWANO

Mina, MILDRED NELISIWE OLIPHANT, onguNgqongqoshe Wezabasebenzi, ngokwesigaba-32(2) soMthetho Wobudlelwano Kwezabasebenzi, ka-1995, ngazisa ukuthi isivumelwano sabaqashi nabasebenzi esitholakala kwiSheduli yesiNgisi exhanywe lapha, esenziwa uMkhandlu Wokuxoxisana phakathi Kwabaqashi Nabasebenzi Embonini Yesikhumba, futhi ngokwesigaba 31 soMthetho Wobudlelwano Kwezabasebenzi, ka-1995 esibopha abasenzayo, sizobopha bonke abanye abaqashi nabasebenzi kuleyomboni, kusukela ngomSombuluko wesibili emva kokushicilelwa kwalesisaziso kuze kube mhiaka 30 kuNhlangulana 2021.

UNGQONGQOSHE WEZABASEBENZI

USUKU: /¾///20/8

#### SCHEDULE

### NATIONAL BARGAINING COUNCIL OF THE LEATHER INDUSTRY OF SOUTH AFRICA

#### FOOTWEAR SECTOR COLLECTIVE AGREEMENT

In accordance with the provisions of the Labour Relations Act No 66 of 1995, made and entered into by and between the:

Southern African Footwear & Leather Industries Association (SAFLIA) (hereinafter referred to as the "employer" or the "employer organisation" of the one part, and the

National Union of Leather & Allied Workers' Union (N.U.L.A.W)
and

#### Southern African Clothing & Textile Workers' Union)

(hereinafter referred to as the "employees" or the "trade unions") of the other part, being parties to the National Bargaining Council of the Leather Industry of South Africa, to amend the agreement published under Government Notice No R.906 of 16 September 2005, R.849 of 25 August 2006, R.63 of 2 February 2007, R.512 of 22 June 2007, R.1070 of 16 November 2007, R.1175 of 7 November 2008, R.479 of 8 May 2009, R.1152 of 11 December 2009, R.1188 of 17 December 2010, R.522 of the 24 June 2011, R.864 of the 14 October 2011, R.411 of 1 June 2012 R. 888 of 2 November 2012, R.326 of 3 May 2013, R.769 of 18 October 2013 R.376 of 23 May 2014, R.816 of 17 October 2014, R.456 of 5 June 2015, R.1024 of 30 October 2015, R.763 of 24 June 2016, R.1348 of 28 October 2016 and 759 of 29 September 2017.



#### 1. CLAUSE 1: SCOPE OF APPLICATION

- (1) The terms of this Agreement shall be observed in the Footwear Section of the Leather Industry: -
  - (a) by all employers who are members of the employers' organisation and by all employees who are members of the trade unions and who are engaged or employed in the said section of the *Industry*;
  - (b) in the Republic of South Africa.
- (2) Notwithstanding the provisions of subclause (1), the terms of this Agreement shall;
  - (a) apply only to all employees for whom wages are prescribed in the Annexures to this Agreement;
  - (b) not apply to employers and employees in Informal sector establishments, save in respect of clause 4.
- (3) The terms of this agreement will not apply to non-parties in respect of clauses 1 (1)(a), and 2 (1)

#### 2. CLAUSE 2: DATE AND PERIOD OF OPERATION

- (1) This Agreement shall come into operation for the parties on 1 July 2018 and remain in force for the period ending 30 June 2021.
- (2) This agreement shall come into operation for non-parties on such date as the Minister of Labour extends the agreement to them and remain in force for the period ending 30 June 2021.

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#### 3. CLAUSE 7.5: FAMILY RESPONSIBILITY LEAVE

Substitute the following for Clause 7.5 (2):

An employer must grant an employee, during each annual leave cycle, at the request of the employee, three days paid leave, which the employee is entitled to take –

- (a) when an employee's child is born;
- (b) when an employee's child is sick;
- (c) in the event of the death of -
  - (i) the employee's spouse or life partner; or
  - (ii) the employee's parent, adoptive parent, grandparent, child, adopted child, grandchild or sibling; or
- (d) when an employee's spouse is hospitalised or has a chronic/serious illness

#### 4. CLAUSE 7.3: MATERNITY LEAVE

Amend subclause (3) by deleting the words:

"provided she had one year's employment with the employer before proceeding on maternity leave."

#### 5. ANNEXURE D

Substitute the following for Annexure D:





#### ANNEXURE D

### WAGES: GENERAL

-		Column A Per week	Column Per wee
Α	Watchman	1461.68	1607.
В	Storeman and or warehouseman, despatch clerk	1501.26	1651.
С	Boiler attendant	1461.68	1607.
D	Motor vehicle driver driving a vehicle authorized to carry or haul a payload of-		
	under 2722 kg	1481.45	1629.
	2722 kg	1501.26	1651.
	over 2722 kg but not exceeding 4546 kg	1597.97	1757.
(iv)	over 4546 kg but not exceeding 6350 kg	1897.54	2087.
E	Minors employed in occupations for which rates have not been prescribed in this Agreement:		4004
	First six months		
	Second six months	1047.63	
	Thereafter	1461.68	1607
F #	Cardboard box-making operations: Guillotine and/or rotary cutting machine and/or scoring machine operated by-		
(1)		0400.00	0205
	(a) power	2168.23	2385
633		1747.92	1922
	Cardboard box-makers	1461.68	1607
(111)	Making cardboard boxes, according to experience:	4000 00	44.40
	First six months.	1039.28	1143
	Second six months	1047.63	1152
	Thereafter	1461.68	1607.
G	Employees employed on hand typesetting and printing labels on a printing machine	1962.42	2158.
H	Employees employed on welt-making:		
	Splitting, skiving, cutting, grooving and bevelling		1607
(ii)	All other operators	1461.68	1607.
	Packers	1461.68	1607.
J	Employees employed on currying	1691.43	1860.
<	Employees employed on spraying of leather	1958.60	2154.
	Employees employed on knife-making	ĺ	
	Welding and/or brazing and/or silver soldering	2359.02	2594
	Finishing of joints after welding	1534.09	1687.
	Tack and/or spot welding	1461.68	1607.
(iv)	Bending to templet and/or patterns, hand punching of size onto knife, marking and cutting of bracing steel, oxidising of finished articles and grinding	1461.68	1607
	For the purpose of par. L, welding means continuous drawing of weld on seams or out excludes tack and/or spot welding)		
mploj	vees employed in this section shall be taken into account when applying the provisions		
	or subclause "P" Ratios		



		Column A Per week	Column B Per week
	(A) PATTERN DEPARTMENT		
(2)			
(i)	Qualified employees employed as pattern cutters and or CAD-CAM operators producing original	0.455.74	0704.0
	standards and handgrading to restrictions, and/or shoe draughtsman	2455.74	2701.3
ii)	(a) employed on hand grading and not producing original standards	2075.37	2282,9
	(b) employed on grading machines	2075.37	2282.9
	(c) employed on making original lining patterns from upper patterns, where no last	- 27	
	copies or original standards are produced	2075 37	2282.9
	(d) CAD-CAM operator not producing original standard	2075.37	2282.9
(iii)	Qualified employees on any operation not specified in (i) and (ii) hereof	1642.59	1806.8
S 12	(B) CLICKING DEPARTMENT		
	ified employees on licking and cutting appers by hand or machine:		
	Vegetable or chrome split, vegetable or semi-chrome kip, suede chrome kip and		
(0	vegetable trained sheepskins and goatskins	2433.41	2676.7
	White full chrome kip for the production of whole-cuts, blunchers and veldskoens	210031	201011
	only, but excluding miners' and miners' type footwear (all South African (tannage).	2433.41	2676.7
	Children's work, any material, all sizes up to and including size 1 1/2, and all leather	2100.71	207017
	slippers (men's, women's and children's)	2433.41	2676.7
/h	o) Any other materials	2433.41	2676.7
10	y my other modellas	2400,41	2010.1
(0	c) Cutting by CAD-CAM technology.		
	employed on nesting operation	2433.41	2676.7
	employed on cutting (excluding nesting)	1502.88	1653.1
	1) Upper leather sorter grading and/or sorting for quality for issue to clickers	2455.74	
(e	e) Examining of cut leather components for quality	2455.74	2701.3
ii) Li	ining, sock and fitting cutting and/or small trimmings and/or cut-outs died out by clicking		
рі	ress, revolution press, eccentric press or mallet	1691.43	1860.5
N	ote: A trimming is a decoration which is not an essential part of the shoe upper. In the	14900	
e	vent of any disputes as to what comprises a small trimming', the Council's decision shall,		
ai	fter investigation, be final.		
С	utting from offal of inside tongues and narrow backstraps from children's, youth's and		
m	naids' stitchdowns or Oxford and Derby patterns	1691,43	1860.5
	If other tongue and backstrap cutting shall be paid for at the rate applicable to clicking of		
	e materials in terms of paragraph (i) hereof		
S	trap cutting to length from continuous rolls or hanks of pre-prepared material	1691.43	1860.5
	ut-outs died out by a Western type cut-out machine and automatic multipunch/slashing		
	achine/gang strap punching	1501.26	1651.3
	iving out patterns	1642.59	1806.8
0	perating splitting machine	1642.59	1806.85
	ize stamping and/or painting	1461.68	1607.8
	pplying acme backing	1461.68	1607.85



		Column A	Column I Per week
_	(C) CLOSING DEPARTMENT	rei week	rei weei
	10/ OLOSINO DEL ARTIMENT		
Qual	ified employees on:		
(i)	Puritan machining	1799.97	1979.9
(ii)	Stitching aprons on uppers on out-sole stitching machines	1799.97	1979.9
(iii)	Pilot machining	1702.45	2000
(iv)	Strobel machining	1702.45	Winds 770
(v)	Other machining:	1702.70	1012.1
1.7	(a) All closing operations on vegetable and chrome split, vegetable and semi-chrome kip.		
	suede and chrome kip lining machining.	1470.63	1617.6
	White full chrome kip for the production only of the whole-cuts, bluchers and veldschoens, but	1470.00	1011.
	excluding miners' and miners' type footwear (all in South African tannage)	1470.63	1617.6
	The second secon	1470.00	1011.0
	(b) Operations on leathers other than those specified in (a):		
	Vamping	1544.07	1698.4
	Flat binding by machine	1544.07	1698.4
	Machining additional rows of stitching on the vamp, parallel to the vamp stitching	1544.07	1698.4
	Galosh machining (whole goloshes).	1544.07	1698.4
	Fancy shoes on the held-together system, machined through (all classes)	1544.07	1698.4
	Fancy machining on the held-together system, including collars, cut-outs, overlays	1544.07	1090.4
	and fancy pattern stitching without markers)	1544.07	1698.4
	Running round on any operation on post-trimming machine, excluding Oxford and Derby	1544.07	1090.4
	pattern Derby-sides	1544.07	1698.4
	Vamping shoes with quarters over vamps		
		1544.07	1698.4
	Conveyor belt console operator feeding individual operators	1544.07	1698.4
	(c) Operations other than those specified in (a) and (b) above, including attaching binding for	ĺ	
	French binding on flat or post machine and including handlacing of two upper components to		
	form a seam, and including examining for quality	1544.07	1698.4
	(d) Computerised stitching machine operator	1502.88	1653.1
	(b) Computerised second mediate operator	1302.00	1003.1
	(e) All operations on children's work up to size 1½	1470.63	1617.6
	All leather slippers (men's, women's and children's)	1470.63	1617.6
	All operations on box hide and willow hide (excluding goloshing, fancy work and miners'	1470.03	1011.1
	and/or miners' type).	1470.63	1617.6
vi)	Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by	1470.03	1017,0
*''	machine	1544.07	1698.4
		1544.07	1020.4
vii)	Bagging	1461.68	1607.8
	Turning of binding	1461.68	1607.8
	Button fastening	1461.68	1607.8
	Buttonholding	1461.68	1607.8
	Lacing	1461.68	1607.8
	Handpunching	1461.68	1607.8
	Portuguese seaming	1461.68	1607.6
	Staying and taping.	1461.68	1607.8
	Seam rubbing		
	Seam hammering	1461.68	1607.8
		1461.68	1607.8
	Sewing on bows and buckles by hand or machine	1461.68	1607.8
	Silk screen printing.	1461.68	1607.8
	Table-hands	1461.68	1607.8
	Loading other closing conveyors, but excluding a conveyor belt console operator (feeding individual operators).		
			1607.8

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_		Column A Per week	Columi Per we
	(D) ROUGH STUFF DEPARTMENT		
	Class I Operations		
	Class I Operations		
	Qualified employees:		
	On cutting sole from leather	2337.44	2571
	On sorting, examining and fitting up ungraded and unstamped stock	2337.44	2571
	On sorting and examining graded and stamped stock	2337.44	2571
	On cutting insoles, stiffeners, throughs, runners and puffs from leather other than splits and cutting	0.000	
	sole from material other than leather.		2262
	On reducing shaped rubber soles on the press.	2056.38	2262
	[Ratio: See subclause (P)]		
	Class II Operations		
	Qualified employees on Channelling:		
	Welted insoles	1691.43	1860
	Other work	1691.43	1860
	Press cutting operations, other than those in Class I	1739.17	1913
ì	Assembling from stock, whether or not sorted or graded.		1808
	Attaching ribs to welted insoles.		1808
	Flap splitting	1642.59	1808
		2002/201	1806
	Gemming and taping	1642.59 1642.59	1806
	Heel breasting		
	Heel building.	1642.59	1806 1806
	Heel compressing.	1642.59	1806
	Slugging	1642.59	
	Sole and Insole rounding	1642.59	1808
	Sole groving, sole roughening and reducing on automatic machine	1642.59 1642.59	1806 1806
		20,000,000,000	
	[Ratio: See subclause (P)]		
	[Ratio: See subclause (P)]  Class III Operations		
	Class III Operations  Qualified employees on:		
	Class III Operations  Qualified employees on: Channel opening	1461.68	1607
	Class III Operations  Qualified employees on: Channel opening  Edge covering	1461.68	1607
	Class III Operations  Qualified employees on: Channel opening Edge covering Edge reducing	1461.68 1461.68	1607 1607
	Class III Operations  Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment	1461.68 1461.68 1461.68	1607 1607 1607
	Class III Operations  Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing	1461.68 1461.68 1461.68 1461.68	1607 1607 1607 1607
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	Class III Operations  Qualified employees on: Channel opening. Edge covering. Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing. Insole feathering. Insole grooving. Insole slotting. Insole marking. Lift and/or rand tacking.	1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68	1607 1607 1607 1607 1607 1607 1607
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	Class III Operations  Qualified employees on: Channel opening. Edge covering. Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing. Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lift and/or rand tacking Lip turning Press room socuring operations. Shank assembling Shank moulding	1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68	1607 1607 1607 1607 1607 1607 1607 1607
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	Class III Operations  Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lip turning Press room securing operations Shank assembling Shank moulding Skiving Size stamping Size stamping Sole, insole and stiffener moulding	1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68	1607 1607 1607 1607 1607 1607 1607 1607
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	Column A Per week	Column E Per week
(E) MAKING DEPARTMENT		
Class I Operations		
Qualified employees on:	1	
(i) Pulling over, Consol lasting and/or Littleway lasting		
(a) Welted work, other than staple welted work		1677725333
(d) Riveled and/or riveled and stitched work, excluding miners' and miners' type and army boots		
(e) Combined pulling over and forepart lasting		100000000000000000000000000000000000000
(f) All other grades	2337.44	2571.1
(ii) Bed lasting (toes only):		
(a) Welted work, other than staple welted work	. 2337.44	2571.1
(b) Other Work	. 2337.44	2571.1
(iii) Lasting of seats and sides by machine		
(a) Welted work, other than staple welted work	1864.40	2050.8
(b) Other work		2050.8
Note If a lasting machine operator is required to last boots or toes through (i.e. seats and or sides and toes), he shall be paid at the highest rate and no differential rates may be applied. If a pullover and/or Consol lasting machine operator is required on any one day to work on pulling over and lasting toes, seats and/or sides, he shall be paid at the highest rate and no differential rate shall be applied.		
(iv) Complete sole attaching by staple machine		1843.5
Staple welt attaching	1675.97	1843.5
(v) Welt sewing	. 2337.44	2571.1
(vi) Rough rounding:		
(a) Welted work, other than staple welted work		2571.1
(b) Stitchdowns		2571.1
(c) Other work	2337.44	2571.1
(vii) Sole sewing by any machine	2337.44	2571.1
(viii) Sole stitching:		
(a) Welted work, other than staple welted work.	2337.44	2571.1
(b) Stitching outer soles to runners on Indian sandals on a No.6 harness stitching machine and		
stitching runners or throughs to uppers of the moccasin type of footwear		2262.02
(c) Other work	2337.44	2571.1
ix)(a) Stitchdown staple tasting		1843.5
(b) Stilchdown thread lasting	. 1675.97	1843.5
(c) Stitchdown toe forming		1843.5
(d) Wiping platform covers by machine		1843.5
(e) Lasting operations on a Kamborian machine	1675.97 1675.97	1843.57 1843.57
(1) String resulting by Helitz	1073.37	1043.3
x) Pounding:		
(a) Welted work, other than stapeled welted work.	1960.42	2156.48
(b) Miners' and miners' type and army type boots (Army type boots means the heavy type of boot	2442.50	2000 01
involving the same strenuous pounding as contract army boots	2148.52	2363.37
Note: No employee under the age of 18 may be employed on pounding	1960.42	2156.46
xi) Examining	2337.44	2571.18
Ratio: See subclause (P)]		





		Column A Per week	
	Class II Operations		
Ouali	fied employees on:		
(i)	Sole positioning on upper with pre-finished extended welt edge	1788.49	1967.34
(17 (ii)	Positioning of pre-trimmed soles prior to and/or with stuck-on Press.		0.0000000000000000000000000000000000000
iii)	Stuck-on process work:	1733.17	1913.0
()	Sole positioning on upper and press, operating in one operation	1642.59	1806.85
	Sole positioning on upper at forepart and seat before pressing.		
	Press operating with the sole previously positioned (See Class III for tracking at seat only).	1	REAL PROPERTY.
	Stitching soles together by machine, other than the rapid stitcher, prior to being attached	1042.00	1000.0
	to footwear, but excluding miners' and miners' type footwear	1642.59	1806.8
	Stitchdown assembling and pulling over stitchdown work.		3100000000
	Cutting off excess upper, insole and through material on stitchdown footwear prior to sole	1042.55	1000.0
	attaching and/or rough rounding	1642.59	1806.8
	Hobnailing by hand or machine		
	Putting on toe plates and heel tips by hand or machine	1	21 (2000)
	Heel attaching		1/25/23/2006/10
	Football boot studding and barring.		04/7/2000/00
	Handlevelling, other than stitchdown	1 1	30/00/00/00
	Inseam trimming		
	Jointing (clearing linings and tacking uppers down over joints)	1	1000000000
	Loose nailing or pegging foreparts and waists		
	Louis flap trimming by hand	1 1	0.0000000000000000000000000000000000000
	Machine levelling	1	
	Screwing		311/11/11/11/11
	Sole attaching machine-sewn, riveted and/or riveted and stitched work	1 1	10000000
	Sole adhesive heat activating by machine		1806.8
	Stiffener cornering and tacking		1806.8
	Stitch separating		1806.8
	String nailing	1642.59	1806.8
	Tacking forward of heel seats	1642.59	1806.8
	Upper roughening	1642.59	1806.8
	Waist reducing after being sewn	1642.59	1806.8
	Wooden heel fitting	1642.59	1806.8
	Welt butting and skiving	1642,59	1806.8
	Welt wheeling	1642.59	1806.8
	Rand welting by machine	1642.59	1806.8
	Slugging and gang slugging	1642.59	1806.8
	Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,	1. 1	
	by hand or machine	1642.59	1806.8
	Back part and waist pre-moulding		1806.8
	Back part moulding	1642.59	1806.8
)	Vulcanising process:		1806.8
	Vulcanising soles to lasted uppers		1806.8
	Rand welting by machine	1642.59	1806.8
	Moulding of sole units		1806.8
	<b>v</b>		





	Column A Per week	Column Per wei
Class III Operations		
tualified employees on:		
Beating	1461.68	1607.
Application by machine of hardening resins to puffs	1461.68	1607,
Bottom filling		1607.
Channel closing and edge raising	1461.68	1607.
Feeding nails to heeling machines		1607.
Hand levelling of stitchdowns	1461.68	1607
Heel covering.	1461.68	1607
Inserting stiffeners and puffs	1461.68	1607
Louis heel flap clamping, Louis heel slicking	1461.68	1607
Louis heel flap trimming by machine	1461.68	1607
Reverse seat moulding for stitchdowns	1461.68	1607
Seat nailing and/or pegging	1461.68	1607
Seat rounding		1607
Shank attaching		1607
Sole tacking at seat for stuck-on process		1607.
Solutioning, damping and pasting.		1607
Sorting hobs		1607
Sole laying welted work and/or rubber soles.	1 1	1607
Sole tacking or sole fitting throughs and runners	1 1	1607
	1 1	1607
Tack pulling		1607
Tacking bottom stock to last	1461.68	1007
	1 1	
Tacking over backs		
	1461.68 1461.68 1461.68	1607. 1607. 1607. 1607. 1607.
Tacking over sandal backs where no stiffener is inserted. Tacking top pieces on stitchdowns and sandals. All other wire grip tacking. Upper stapling after lasting sides. Upper trimming.	1461.68 1461.68 1461.68 1461.68	1607. 1607. 1607.



		Column A	Column E
		Per week	Per week
	HAND-LASTING OPERATIONS		
Qual	ified employees on:		
(i)	Pulling over by hand and/or hand-lasting miners' or miners' type footwear  Note: There shall be no quantum or supplementary wage allowed for the hand-lasting of miners'	2075.37	2282.9
	and miners' type footwear.		1
(ii)	Other pulling over by hand and/or hand-lasting, including forced lasting of moccasins		
	Hand-lasting seats of stitchdowns		
	Hand-lasting in the manufacture of clogs	1642.59 1642.59	I
	bench work such as rivering, putting on soles areno neets by narro, molitaring rubber quarterup	1642.59	
	(F) FINISHING DEPARTMENT		
	(F) FINISHING DEPARTIVIENT		
	Class I Operations		
	ified employees on:		
(ii)	Edge trimming: (a) Riveted and/or riveted and stitched work, but excluding miners' and miners' type and		
	amy boots	2056.38	2262.0
	Rubber and rubber composition soles.		1
	Children's footwear, all sizes up to and including size 12	2056.38	1
	Ali slippers (men's, women's and children's)	2056.38	2262.0
	Stitchdown footwear produced from box hide and willow hide	2056.38	1
	(b) All other work	2337.44	2571.1
ív)	Edge setting:		
	(a) Riveted and/or riveted and stitched work, but excluding miners' and miners' type and army		
	boots		1
	Through runners	1675.97 1675.97	1843.5 1843.5
	Children's footwear, all sizes up to and including size 12		1843.5
	All slippers (men's, women's and children's)		1843.5
	Stitchdown footwear produced from box hide and willow hide		1843.5
	(b) Automatic edge-setting machine, all grades	1675.97	1843.5
	(c) All other work	2056.38	2262.0
<i>i</i> )	Heel trimming	1675.97	1843.5
√i)	Examining	2337.44	2571.1
	[Ratio: See subclause (P)]		
	V V A		





	Column A Per week	Column E Per week
Class II Operations		
Qualified employees on:	- 1	
Bitting by hand or machine	1642.59	1806.8
Bottom scouring	1642.59	1806.8
Heel scouring	1642.59	1806.8
Heel spraying	1642.59	1806.8
Ploughing out.	1642.59	1806.8
Complete finishing by hend	1642.59	1806.8
Top piece trimming	1642.59	1806.8
Bunk wheeling.	1642.59	1806.8
Louis flap ironing.	1642.59	1806.8
Rubbing down of edges and bottoms and repairing of defects in edges, heels, waists, corners of		2000
bottoms and feather of edge	1642.59	1806.8
Seat wheeling.	1642.59	1806.8
Top ironing, i.e. Marking edge of forepart or waist of sole by machine or by hand tool, whether before	1/20/20/20	1 STORIES
or after bottoms are faked and polished	1642.59	1806.8
Welt wheeling	1642.59	1806.8
Decorative feather stitching by hand after the sole is permanently attached to the upper	1642.59	1806.8
[Ratio: See subclause (P)]		
Class III Operations		
tualified employees on:	Ţ	
Brushing, padding and/or burnishing.	1461.68	1607.8
Crow wheeling	1461.68	1607.8
Finger scouring.	1461.68	1607.8
Heel breast comering	1461.68	1607.8
Inking, staining, waxing and damping	1461.68	1607.8
Inserting, slipping and putting away lasts	1461.68	1607.8
Ploughing (removing the scarf round under edge of sole)	1461.68	1607.8
Rubbing of edges and bottoms	1461.68	1607.B
Spew and/or flash trimming	1461.68	1607.8
Conveyor belt loading	1461.68	1607.8
[Ratio: See subclause (P)]		
(G) SHOE ROOM		
ualified employees on:		
Faking	1978.76	2176.6
Examining	1978.76	2176.6
Palent repairing	1461.68	1607.8
	1461.68	1607.8
Embossing and/or stamping	1461.68	1607.8
Embossing and/or stamping		1607.8
Boxing	1461 681	
Boxing Dressing and/or sizing	1461.68	1507 B
Boxing Dressing and/or sizing. Dressing by spray-gun	1461.68	
Boxing  Dressing and/or sizing  Dressing by spray-gun  Hand polishing and deaning	1461.68 1461.68	1607.8
Boxing Dressing and/or sizing. Dressing by spray-gun	1461.68	1607.8 1607.8
Boxing  Dressing and/or sizing  Dressing by spray-gun  Hand polishing and cleaning  Ironing  Labelling	1461.68 1461.68 1461.68 1461.68	1607.8 1607.8 1607.8
Boxing  Dressing and/or sizing  Dressing by spray-gun  Hand polishing and cleaning  Ironing  Labelling  Lining trimming	1461.68 1461.68 1461.68 1461.68 1461.68	1607.8 1607.8 1607.8 1607.8
Boxing.  Dressing and/or sizing.  Dressing by spray-gun.  Hand polishing and cleaning.  Ironing  Labelling.  Lining trimming.  Size stamping on footwear.	1461.68 1461.68 1461.68 1461.68	1607.8 1607.8 1607.8 1607.8
Boxing  Dressing and/or sizing.  Dressing by spray-gun.  Hand polishing and cleaning.  Ironing  Labelling.  Lining trimming  Size stamping on footwear.  Socking.	1461.68 1461.68 1461.68 1461.68 1461.68 1461.68 1461.68	1607.85 1607.85 1607.85 1607.85 1607.85
Boxing.  Dressing and/or sizing.  Dressing by spray-gun.  Hand polishing and cleaning.  Ironing  Labelling.  Lining trimming.  Size stamping on footwear.	1461.68 1461.68 1461.68 1461.68 1461.68 1461.68	1607.85 1607.85 1607.85 1607.85 1607.85 1607.85 1607.85





		Column A Per week	Column B Per week
	(H) MILL-ROOM OPERATIONS		
Qual	fied employees on:		
	0		
i)	Group 2: Calendar operating	1494.78	1644.26
	Batch mass-measuring and assembling of chemicals	1494.78	1644.2
	Operating extruding machine	1494.78	1644.2
	Operating an open mixing mill with a width of not less than 1,52m.	1494.78	1644.2
	Operating internal mixer	1494.78	1644.2
	Slabbing sheet rubber to gauge (stretching compound)	1494.78	1644.2
	Operating an open mixing mill with a width of less than 1,52m but not less than 1,01m	1494.78	
	Warning compound on open mill.	1494.78	1644.2
	Hydraulic press operating	1494.78	1644.2
	Operating splitting machine.	1494.78	1644.2
	Operating spinning machine	1424.10	1044.2
ii)	Group 1:		
	Issuing soles and heels	1461.68	1607.8
	Press cutting blanks (clicking)	1461.68	1607.8
	Attending autoclave	. 1461.68	1607.8
	Assisting mass-measurer	1461.68	1607.8
	Mould checking	1461.68	1607.8
	Operating an open mixing mill with a width of less than 1,01m	1461.68	1607.8
	Masticating, sheeling out, cracking or breaking compound	1461.68	1607.8
	Buffing or scouring machine operations	1461.68	1607.8
	Feeding rubber into calendar (feeding stretchers)	1461.68	1607.8
	Grinding scrap by machine	1461.68	1607.8
	Mould cleaning	1461.68	1607.8
	Trimming	1461.68	1607.8
	Blank cutting and mass-measuring to fixed standards	1461.68	1607.8
	Extruding into trays	1461.68	1607.8
	Bale cutting	1461.68	1607.8
	Sieving chemicals, buffings and grindings	1461.68	1607.8
	Stencilling or making bales.	1461.68	1607.8
	Applying powder	1461.68	1607.8
	Packing soles and heels	1461.68	1607.85
	Granulating	1461.68	1607.8
	Assisting calendar operator	1461.68	1607.8
	Dipping machine operator	1461.68	1607.85
		ļ	
	(I) HIGH EDEOUGNOVING BING	İ	
e e	(I) HIGH FREQUENCY WELDING	-	
	fied employees on:		
)	High-frequency welding, embossing pre-cut uppers.	1534.09	1687.5
i)	High-frequency welding, embossing combined with cutting of uppers (cut welding)	2433.41	2676.7
ii)	High-frequency welding, embossing of socks and other components.	1461.68	1607.85
v)	High-frequency welding, combined with cutting of socks and other components	1691.43	1860.57



	Column A Per week	Column B Per week
Qualified employees on: (i) Flow moulding pre-cut uppers	1534.09 1534.09	1687.50 1687.50 1687.50
(K) INJECTION MOULDING OR POURING OF ANY  MATERIAL USED FOR SOLING AND UNIT CONVERTING  Qualified employees on: Injection moulding units to lasted uppers or string-lasted uppers or sole units: (a) Where one employee is employed on an injection moulding machine	1642.59	1806.85
(L) STRINGLASTING OF LINED OR UNLINED FOOTWEAR BY HAND PULLING OF WITH THE ASSISTANCE OF ANY OTHER DEVICE  Qualified employees on:		
(i) String-lasting of fabric uppers		1806.8 1806.8





ualified employees on:    Machine setting to ensure the automatic or semi-automatic operation of any machine contained in this section			Column A Per week	Column B Per week
Marbine setting to ensure the automatic or semi-automatic operation of any machine contained in this section.  Machine setting to ensure the automatic or semi-automatic operation of any machine contained in this section.  1739,17 1911 1911 1912 1912 1915 1916 1917 1917 1917 1917 1917 1917 1917		(M) WOODEN UNIT MANUFACTURING		
ualified employees on:    Machine setting to ensure the automatic or semi-automatic operation of any machine contained in this section	Oper	ations not provided for in any other section in clause 1 of this Annexure;		:
Machine setting to ensure the automatic or semi-automatic operation of any machine contained in this section.  1739.17 1913 1739.17 1915 1739.17 191	(a)	Manufacture of covered or uncovered wooden heels (including the processing of laminated layered covers):		
this section	Quali	fied employees on:		
Cutting of blanks prior to laminating in the preparation of layered heel covers	(i)			
Scouring, cementing, positioning and pressing of blanks prior to cutting or guillothning of layered heel covers.  1461.68 1607  Cutting or guillothning of laminated blanks to produce heel covering material.  1739.17 1913  1739				1913.09
Cutting or guillotining of laminated blanks to produce heel covering material	(ii) (iii)		1739,17	1913.0
Cutting of heel covers to a pattern from layered heel covering material		COVETS	1461.68	1607.85
(as) Cross cutting of timber into lengths.  (ab) Shaping of heels and heel-breasts, using templets and/or jigs and/or guides.  (ac) Cutting or socuring for pitching of heels, using templets and/or jigs and/or guides.  (ad) Cupping of heels to fit heel seats.  (ad) Cupping of heels to fit heel seats.  (ad) Cupping of heels and heel covers.  (at) Shaping of heel covers.  (at) Shaping of heel covers to heels and pressing.  (b) Trimming of heel covers to heels and pressing.  (c) Trimming of heel covers.  (d) Trimming of heel covers.  (d) Trimming of heel covers.  (e) Trimming of heel covers.  (f) Manufacture of wooden units inclusive and/or exclusive of heels:  (audified employees on:  (b) Measuring, marking and cutting timber into required lengths.  (c) Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs on the base.  (d) Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin.  (e) Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin.  (f) Cementing or solutioning and laminating of two or more pleces of wood to increase final substance.  (f) Positioning and pressing of pre-finimed or untrimmed soles to wooden units.  (f) Positioning or cementing and attaching heel pleces to soles prior to attaching to wooden units, provided such pieces do not exceed the substance of the soles.  (h) Attaching top pieces to heels.  (a) Socuring units by automatic machines prior to or after sole attaching.  (a) Scouring units by hand prior to or after sole attaching.  (a) Scouring units by hand prior to or after sole attaching.  (a) Scouring units by automatic machines prior to or after sole attaching.  (a) Scouring units by automatic machines prior to or after sole attaching.  (a) Scouring units by automatic machines prior to after sole attaching.  (a) Scouring units by automatic machines prior to or after sole attaching.  (a) Scouring units by automatic machines prior to or after sole attaching	iv)	Cutting or guillotining of laminated blanks to produce heel covering material	1739,17	1913.09
(ab) Shaping of heels and heel-breasts, using templets and/or jigs and/or guides	v)	Cutting of heel covers to a pattern from layered heel covering material	1739.17	1913.09
(ac) Cutting or scouring for pitching of heels, using templets and/or gigs and/or guides	vi)	(aa) Cross cutting of timber into lengths	1461.68	1607.85
(ad) Cupping of heels to fit heel seats		(ab) Shaping of heels and heel-breasts, using templets and/or jigs and/or guides	1461.68	1607.8
iii) Cementing heels and heel covers		(ac) Cutting or scouring for pitching of heels, using templets and/or jigs and/or guides	1461.68	1607.8
1461.68   1607   17 mming of heel covers to heels and pressing		(ad) Cupping of heels to fit heel seats	1461.68	1607.83
Trimming of heel covers	vii)	Cementing heels and heel covers	1461.68	1607.8
Manufacture of wooden units inclusive and/or exclusive of heels:  ualified employees on:  Selecting and/or planning of raw timber	viii)	Spotting of heel covers to heels and pressing	1461.68	1607.8
Manufacture of wooden units inclusive and/or exclusive of heels:  ualified employees on:  Selecting and/or planning of raw timber	ix)	Trimming of heel covers	1461.68	1607.8
ualified employees on:  Selecting and/or planning of raw timber	x)	Top piece attaching	1642.59	1806.85
Selecting and/or planning of raw timber	(b)	Manufacture of wooden units inclusive and/or exclusive of heels:		
Measuring, marking and cutting timber into required lengths	Quali	fied employees on:		
ii) Marking top and side elevation for profile cutting of unit	(i)			1607.85
Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs on the base	(ii)			1607,85
Cutting or routing of a margin partly or right round a wooden unit to countersink tasting margin	(iii) (iv)		1461.68	1607.85
Cementing or solutioning and laminating of two or more pieces of wood to increase final substance		on the base	1642.59	1806.85
iii) Positioning and pressing of pre-trimmed or untrimmed sotes to wooden units	V)	Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin	1642.59	1806.85
Solutioning or cementing and attaching heel pieces to soles prior to attaching to wooden units, provided such pieces do not exceed the substance of the soles	vi)	Cementing or solutioning and laminating of two or more pieces of wood to increase final substance	1461.68	1607.85
Attaching top pieces to heels	vii) viii)		1642.59	1806.85
(aa) Scouring units by automatic machines prior to or after sole attaching		pieces do not exceed the substance of the soles	1461.68	1607.85
(ab) Scouring units by hand prior to or after sole attaching	ix)	Attaching top pieces to heels	1642.59	1806.85
ii) Polishing of units using sandpaper and/or wax after vamishing, painting or spraying or between applications of these operations	x)	(aa) Scouring units by automatic machines prior to or after sole attaching	1461.68	1607.85
of these operations       1461.68       1607         iii) Examining for quality       1978.76       2176         iiii) Repairing of units       1461.68       1607         iv) Size stamping       1461.68       1607         v) Varnishing, painting, spraying or dipping units       1461.68       1607		(ab) Scouring units by hand prior to or after sole attaching	1642.59	1806.85
iii) Examining for quality	xi)	Polishing of units using sandpaper and/or wax after vamishing, painting or spraying or between applications		
iii) Repairing of units		of these operations	1461.68	1607.85
iv) Size stamping	xii)	Examining for quality	1978.76	2176.64
v) Varnishing, painting, spraying or dipping units	xiii)		575	1607.85
	xiv)			1607.85
vi) Attaching of decorative studs and/or nails and/or rivets and/or tacks to units after lasting	xv)			1607.85
	(xvi)	Attaching of decorative studs and/or nails and/or rivets and/or tacks to units after lasting	1461.68	1607.85





		Column A Per week	Column B Per week
	(N) LEARNERS		
(i)	Learners employed on the operations referred to in Clause 4, according to experience:		
	First six months		
	Second six months	1355.21	
	Third six months	1490.20	
	Fourth six months	1602.15 1797.72	91.0
	Thereafter, the prescribed rate	1191472	1311:43
(ii)	Learners in Class III in the Rough Stuff, Making and Finishing Departments, according to experience:		
	First six months	938.21	1032.03
	Second six months	1047.76	1152.54
	Thereafter, the prescribed rate.	202	95.6%
(iii)	Learners employed on the operations referred to in subclause (H), according to experience:		
	First six months	938.21	1032,03
	Second six months	1047.76	1152.54
	Thereafter, the prescribed rate		
(iv)	Other learners, according to experience:		
	First six months	938.21	1032.03
	Second six months.	1047.76	1152.54
	Third six months	1162.39 1290.52	1278.63 1419.57
	Thereafter, the prescribed rate.	1290.32	1419:01
Provi	ided that -		
(i)	A learner who, during the currency of this Agreement, is engaged at a higher rate than that prescribed for one of his experience, shall be paid increments as though he has been, by experience, entitled to be paid at the rate on which he is engaged;		
(ii)	learners in the Closing Department or Shoe Room shall -		
	(aa) after the second six months of experience become entitled to a wage of R1359.70 per week if		
	employed on operations for which this rate is prescribed;		
	(ab) after the third six months of experience become entitled to a wage of R1436.34 per week if		
	employed on operations for which these rates are prescribed;  (ac) after the fourth six months of experience being entitled to a wage of R1583.67 per week or		
	R1674.39 if employed on operations for which these rates are prescribed.		
(iii)	learners in the Clicking Department shall, on size stamping and/or planing and/or applying acme backing, after the second six months of experience, become entitled to a wage of R1359.70.  Recruitment of any learner for an operation in Class I or Class II shall be by promotion from the class next below at a wage of not less than that which the employee was receiving on the date of promotion:		
	Provided that if no employee is available or if an available employee is unfit for promotion, an employee may be introduced from another class of operations or a new learner may be engaged for the operation concerned.		





	Column A	
	Per week	Per week
(O) GENERAL WORKERS		
General Workers	. 1461.68	1607.8
(P) RATIOS	ì	
Taken collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one learner employed to three or part of three qualified employees "Part of three" means a remainder of not less than two less after the number of qualified employees have been employees have been divided by three.		
Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios		
(Q) MILK		
All employees in the mill room and on press cutting operations shall be supplied with half a litre of milk per day		



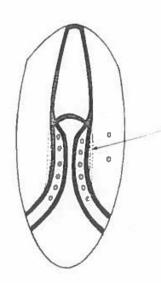


#### WAGES: FOOTWEAR AS SPECIFIED BELOW

[For applicable definitions, see subclause (5) hereunder]

- Group 1: Footwear designed for active participation in sport made with an upper of canvas fabric in conjunction if necessary with edging, moulding, guards or toecaps manufactured only from rubber, all of one colour, the binding of which shall be no greater than the binding depicted in the line drawings in illustration 1(a) and (b) and substantially similar in colour to the canvas uppers. Provided that where there is a difference in depth between the shade of the uppers and that of a binding it shalt not exceed the difference represented by Grade 3 of the Grey Scale for assessing Change in Colour (Society of Dyers and Colourists Standard methods, Third Edition, page 10, British Standard BS 2662; 1961 International Standards Organisation R105 / Part 2) Provided further that
  - (i) the sole shall be of rubber which is either vulcanised in an autoclave or is directly moulded;
  - (ii) the footwear as defined may be retained on the foot by means of lacing up through metal or non-metal eyelets located on the top of the upper generally as depicted in illustration 1(a) and (b).
  - (iii) where studs and/or bars are provided, these shall not protrude more than six millimetres from the soles;
  - (iv) where a heel is provided, it shall not protrude more than six millimetres, measured from the surface of the sole at the waist;
  - (v) the said bindings shall be made of canvass fabric but that its mass may be less than 400 grammes per square metre.
- Group 2: Rubber footwear, either unlined or lined with fabrics,
- Group 3: Wholly moulded footwear.
- Group 4: Canvas fabric sandals.

#### **ILLUSTRATION 1**



(a)

Tongue completely bound down to leather edge



(b)

		Column A Per week	Column Per wee
	(1) WAGES		
	A. LACE-UP RUBBER BOOTS		
	· · · · · · · · · · · · · · · · · · ·		
⊋ualif	ied employees on:		
7)	Marking and/or cutting of textile fabrics	2169,01	2385.
i)	Cutting of rubber uppers	1691.43	
ii)	Cutting of fabric impregnated with rubber	1691.43	1860.
v)	Closing Departments:		
	(a) Upper closing		
	(b) Lining closing	1544.07	
	(c) Eyeletting		1698.
	(d) Buffing tongues	1461.68	1
	(e) Inserting tongues		
	(f) Securing tongues	,	
	(g) Table-hands	1461.68	1607.
)	All sole cutting operations, whether by hand or press	2075.37	2282.
)	All other press cutting operations (bottom stock only)	1461.68	1607.
ii)	Hand-lasting (means the pulling over of the prepared upper over the last and securing it to	4040.50	4000
	the insole)	1642.59	
ii)	Insole attaching	1461.68	1607.
)	Placing material around the last		
,	Sole attaching	1461.68	1607.
i) ::\	Atteriding an autoclave	1461.68	1607.
i)	Solutioning by hand	1461.68	1607.
ii)	Solutioning by machine.	1461.68	1607 1607
iv)	(a) Moulding of soles, heels and/or sole and heel units	1461.68	
	(b) Moulding of boots other than in an autoclave	1461.68	1607.
v)	Hobnailing	1642.59 1461.68	1806. 1607.
ví) .an	Sole roughing		
vii) viii)	Upper roughing	1461.68 1461.68	1607. 1607.
viii) ix)	Edge trimming	1461.68	1607.
,	Spew and/or flash trimming on moulded boots		1607.
k) ki)	Inserting laces	1461.68 1461.68	1607.
ki) Kii)	Slipping and sorting fasts	1461.68	1607.
dii)		1461.68	1607.
du) dv)	Rolling uppers	1461.68	1607.
(V	Dressing	1461.68	1607.
cv rvi)	Cleaning	1461.68	1607.
(VI) (VII)	-	1461.68	1607.
(VIII) (VIII)	Stamping sizes on linings	1461.68	1607.
cviii) cx)	Pairing	1461.68	1607.
oci)	Attaching throughts or insole covers.	1461.68	1607.
ocii):	Operations not specified in (i) to (xxx) above	1461.68	1607.
	Operations not specified in (i) to (xxx) above	1401.00	1607.





Group 2:		Column A Per week	Per week
(i) Upper cutting Department: Group 1: Assisting clicker	B. OTHER FOOTWEAR IN THIS SECTION		
Group 1:	Qualified employees on:		
Marking and/or cutting (from canvas or fabric).   2169.00   22			
Assisting clicker  Marking and/or cutting gumboots (from rubber and/or canvas impregnated with rubber)  Jack 16.68 1  Marking and/or cutting gumboots (from rubber and/or canvas impregnated with rubber)  Jack 16.68 1  Jack 16.6	Marking and/or cutting (from canvas or fabric)	2169.00	2385.9
Marking and/or cutting gumboots (from rubber and/or carvas impregnated with rubber)         1461.68         <		4404.00	4007.0
Gum boots		2	3575236
Size marking		3	0.77.77.77
Attaching stays   1461.68   1461.6		31	300000 100 To
Group 3:	ii) Closing Department:		
Size stamping on linings			
Size stamping on linings	Maching stays	1461.68	1607.8
Tread trimming			10.000000000000000000000000000000000000
All other closing room operations, including eyeletting, perforating and skiving		31	1607.8
Sole cutting from rubber by press or by hand   2075.37   22   22   22   23   23   23   23			1698.4
Sole cutting from rubber by press or by hand	ii) Boltom stock Department:		
Group 5:  Outling or extruding blanks for the moulding of soles and/or heels		2075 37	2282.9
All other press cutting operations	Group 5:		2202.5
All other press cutting operations   1461.68   1661.68		1461.68	1607.8
Group 7:		1461.68	1607.8
Applying insole filler.       1461.68       16         Size stamping insole.       1461.68       16         Hand-fasting, rubber sole attaching by hand.       1461.68       16         Vulcanising soles to uppers.       1461.68       16         Solutioning by hand or machine.       1461.68       16         Assembling.       1461.68       16         Direct moulding of soles to canvas uppers.       1534.09       16         Injection moulding of units to lasted uppers or string-fasted uppers or of sole units.       1642.59       16         (a) Where one employee is employed on an injection moulding machine.       1642.59       16         (b) Where two employees are employed on an injection moulding machine, each shall be paid.       1642.59       16         (c) Where more than two employees are employed on an injection moulding machine, each shall be paid.       1642.59       16         (c) Where more than two employees are employed on an injection moulding machine, each shall be paid.       1642.59       16         Lasting operations on a Kamborian machine.       1634.09       16         Lasting operations on a Kamborian machine.       1691.43       16         Lasting seats or sides by machine.       2359.02       25         (v) Group 8:       160       1642.59       16         Hobnai	v) Making Department:	1	
Size stamping insole.	Group 7:		
Hand-lasting, rubber scle attaching by hand	pplying insole filler	1461.68	1607.85
Hand-lasting, rubber sole attaching by hand.	ize stamping insole.	1461.68	1607.85
Vulcanising soles to uppers.       1461.68       16         Solutioning by hand or machine.       1461.68       16         Assembling.       1461.68       16         Direct moulding of soles to canvas uppers.       1534.09       16         Injection moulding of units to lasted uppers or string-lasted uppers or of sole units:       1642.59       16         (a) Where one employee is employed on an injection moulding machine.       1642.59       16         (b) Where two employees are employed on an injection moulding machine, each shall be paid.       1642.59       16         (c) Where more than two employees are employed on an injection moulding machine, each shall be paid.       1642.59       16         String-lasting.       1534.09       16       <		1	1607.8
Solutioning by hand or machine	수는 사용하는 사용하는 사용하는 사용하는 사용하는 사용하는 사용하는 사용하	1	1607.85
Assembling			1607.85
Direct moulding of soles to canvas uppers   1534.09   1642.59			1607.88
Injection moulding of units to lasted uppers or string-lasted uppers or of sole units:  (a) Where one employee is employed on an injection moulding machine.  (b) Where two employees are employed on an injection moulding machine, each shall be paid.  (c) Where more than two employees are employed on an injection moulding machine, each shall be paid.  (d) Where more than two employees are employed on an injection moulding machine, each shall be paid.  (e) Where more than two employees are employed on an injection moulding machine, each shall be paid.  (f) Extring-lasting.  (f) Extring-lasting.  (f) Extring-lasting.  (f) Extring-lasting operations on a Kamborian machine.  (g) Lasting operations on a Kamborian machine.  (g) Lasting seats or sides by machine.  (g) Extring-lasting operations on a Kamborian machine.  (g) Extring operations on a Kamborian machine.  (h) Extring operations o			1687.50
(b) Where two employees are employed on an injection moulding machine, each shall be paid.       1642.59         (c) Where more than two employees are employed on an injection moulding machine, each shall be paid.       1642.59         String-lasting	ection moulding of units to lasted uppers or string-tasted uppers or of sole units:		
1642.59   16   1642.59   16   1642.59   16   16   16   16   16   16   16   1	[2] :		1806.88
String-lasting   1534.09   16   1691.43   18   181.71   20   25   25   25   26   26   26   26   26	그림	1 1	1806.8
Lasting operations on a Kamborian machine       1691.43       18         Lasting seats or sides by machine       1881.71       20         Combined pulling over and forepart lasting       2359.02       25         (v) Group 8:       1642.59       16         Hobnailing by hand or machine       1642.59       16         (vi) Group 9:       1461.68       16         Attaching foxing       1461.68       16         Attaching insole       1461.68       16         Attaching lining to upper       1461.68       16			1806.85
Lasting seats or sides by machine       1881.71       20         Combined pulling over and forepart lasting       2359.02       25         (v) Group 8:       1642.59       16         Hobnailing by hand or machine       1642.59       16         (vi) Group 9:       1461.68       16         Attaching foxing       1461.68       16         Attaching insole       1461.68       16         Attaching lining to upper       1461.68       16			1687.50
Combined pulling over and forepart lasting.       2359.02       26         (v) Group 8:       1642.59       18         Hobnailing by hand or machine.       1642.59       18         (vi) Group 9:       1461.68       16         Attaching back strip.       1461.68       16         Attaching insole.       1461.68       16         Attaching lining to upper.       1461.68       16			1860.57
(v) Group 8:  Hobnailing by hand or machine	지수 하는 지근 사람들은 것이 없는 것이었다면 없는 것이 없는 것이었다면 없는 없는 것이었다면 없는 없는 것이었다면 없었다면 없었다면 없었다면 없었다면 없었다면 없었다면 없었다면 없	1	2069.88
Hobnailing by hand or machine	ombined pulling over and forepart lasting	2359.02	2594.92
(vi) Group 9:       1461.68         Attaching back strip	y) Group 8:		
Attaching back strip       1461.68       16         Attaching foxing       1461.68       16         Attaching insole       1461.68       16         Attaching lining to upper       1461.68       16	obnailing by hand or machine	1642.59	1806.85
Attaching foxing       1461.68       16         Attaching insole       1461.68       16         Attaching lining to upper       1461.68       16			
Attaching foxing       1461.68       16         Attaching insole       1461.68       16         Attaching lining to upper       1461.68       16			1607.85
Attaching insole			1607.85
Attaching lining to upper			1607.85
		1 1	1607.85
AND DESCRIPTION OF THE PROPERTY OF THE PROPERT			1607.85
Cleaning soles. 1461.68 16	24. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.		1607.85





	Column A Per week	Column E Per week
Cutting foxing	1461.68	1607.8
Feeding conveyer	1461.68	1607.8
Granulating	1461.68	1607.8
Inserting the puffs	1461.68	1607.8
Rolling uppers	1461.68	1607.8
Slipping lasts	1461.68	1607.8
Sole rolling	1461.68	1607.8
Supplying lasts	1461.68	1607.8
Trimming uppers	1461.68	1607.8
Mass-measuring pellets for direct moulding	1461.68	1607.8
Wheeling	1461.68	1607.8
Checking and repairing	1461.68	1607.8
Edge scouring	1461.68	1607.8
Silk screen printing	1461.68	1607.8
(vii) Any operations not specified in (i) to (vi) above	1461.68	1607.8
(viii) General Workers	1461.68	1607.8
First six months	937.84 1047.76	1031,6 1152,5
(3) RATIOS		
Taken collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one learner employed to three or part of three qualified employees. "Part of three" means a remainder of not less than two less after the number of qualified employees have been employees have been divided by three.		
Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios		
(4) DIFFERENTIAL WORKING		
A qualified employee who is employed in any one week on two or more operations specified in this section of this Annexure shall be paid the wages which he would earn if employed for the whole time worked during that week solely on the higher or highest rated of those operations.	:	
(5) DEFINITIONS		
For the purposes of this clause -		
Rubber" includes natural and synthetic rubber and any thermoptastic organic substance or compound thereof; canvas fabric" means a fabric woven from yarns made from cotton and/or man-made fibres which in	!	





		Column A Per week	Column I Per weel
	CLAUSE 3: SLIPPERS, THE UPPERS OF WHICH		
	ARE MADE OF MATERIALS OTHER THAN LEATHER		
	ALL WASE OF WATERWAYS OF THE CHARLES		
Sunti	(1) WAGES		
2uan	ed employees on:	İ	
A.	Upper Cutting Department:		
	(i) Upper cutting	2168.23	2385.0
	(ii) Stock cutting and/or lining cutting	1691.43	1860.
	(iii) Upper assembling	1691.43	1860.
	(iv) Marking and/or stamping	1461.68	1607.8
B.	Machining Department:		
	(i) Machining toe caps, collars, seams, binding, tongues, socks and pads, buttonholing, buttoning,	1470.63	1617.8
	(ii) Machining of uppers, socks, pads and soft soles together	1544.07	1698.4
	(iii) Machining elastic bound edges of uppers to soft soles	1544.07	1698.4
C.	Rough Stuff Department:		
	(i) Sole cutting from leather.	2359.02	2594.9
	(ii) Sole cutting from other than leather	2075.37	2282.9
	(iii) Insole cutting and lift and top-piece cutting	2075.37	2282.9
	(iv) Stamping	1461.68 1461.68	1607.8 1607.8
D.	Making Department:		
U.	(i) Slipper turn sewing.	1792.05	1971.2
	(ii) Steaming and blocking into shape:		
	(a) Felt work	1642.59	1806.8
	(b) Leather work, fabric Cubans	1642,59	1806.6
	(iii) Stuck-on process:		
	(a) Hand-lasting	1642.59	1806.8
	Sole roughening.	1642.59	1806.8
	Sole positioning on upper and press operating in one operation	1642.59	1806.8
	Sole positioning on upper and forepart seat before pressing	1642.59	1806.8
	Press operating with sole previously positioned	1642.59	1806.8
	(b) Solutioning operation	1461.68	1607.8
	(c) Sole and insole tacking	1461.68	1607.8
v)	Vulcanising soles to lasted uppers.	1642.59	1806.8
()	Slugging	1461.68	1607.8
ri)	Channelling	1461.68	1607.8
	Hand-levelling	1461.68	1607.8
	Heel attaching.	1461.68	1607.8
104	Tacking backs	1461.68	1607.8
di)	Slipper turning	1461.68	1607.8
riii)	Felching and putting away lasts	1461.68	1607.8
x)	Inserting heel pads	1461.68	1607.8
()	Conveyor operating.	1461.68	1607.8
á)	Direct injection moulding or pouring of any materials used for soiling and unit converting:  Direct injection moulding of units to lasted uppers or string-lasted uppers or uppers with stitched-in socks:		
	(a) Where one employee is employed on an injection moulding machine	1642.59	1806.8
			1806.8
	(b) Where two employees are employed on an injection moulding machine each shall be paid	1642.59	1000.0



		Column A Per week	Column : Per week
E.	Finishing Department		
	Edge trimming.	2075.37	2282.9
	Edge setting	1693.33	1862.6
	Heef trimming	1461.68	1607.8
	Scouring operations	1461.68	1607.8
	Inking, staining and brushing	1461.68	1607.8
	Slipping uppers	1461.68	1607.8
F.	Shoe Room Department		
	Examining		
	All other Shoe Room operations	1461.68	1607.8
	(2) LEARNERS		
Accor	ding to experience: First six months.	937.84	1031.8
	Second six months	1047.63	1152.3
	Third six months.	1162.39	1278.6
	Fourth six months	1290.54	1419.5
	led that a learner shall not be entitled to a wage higher than that prescribed for a qualified employee on the operation on which such learner is engaged:  led further that learners on operations for which a wage rate of R1359.70 prescribed shall, after the second six months of experience, become entitled to this wage rate;		
	(3) GENERAL WORKERS		
Gene	al workers	1461.68	1607.8
	(4) RATIO		
eame Part	collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one r employed to three or part of three qualified employees of three" means a remainder of not less than two after the number of qualified employees has been d by three.		
	led that: Employees employed in section "WAGES: GENERAL" of this annexure shall also be taken into int when applying the provisions made for ratios		
	(5) DIFFERENTIAL WORKING		



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	Column A Per week	Column Per wee
CLAUSE 4: "PLATNATE" AND "DOPPERS"		
lote: "Platnate" and "doppers" mean footwear wholly or mainly stitched by hand with riempies or pitch thread.		
Qualified employees on:		
(i) Clicking	1640.07	1804.
(ii) Machining by power	1470.63	1617
Machining other than by power	1470.63	1617
Other Closing Department operations	1470.63	1617
ii) Sole cutting by power	1940.55	2134
Sole cutting other than by power		1607
v) Pulling over by hand and/or hand-lasting	1461.68	1607
Stitching by hand	1461.68	1607
r) Edge trimming by power	1655.22	1820
Edge trimming other than by power		1607
/i) Pairing and/or size marking		1607
rii) Any operation other than those specified in (i) to (vi) hereof	1 1	1607
(2) LEADNEDS		
(2) LEARNERS		
ccording to experience:		
First six months.	937.84	1031
Second six months	1047.63	1152
Provided that a learner shall not be entitled to a wage higher than that prescribed		
or a qualified employee on the operation on which such learner is engaged;		
(3) GENERAL WORKERS		
eneral workers	1461.68	1607.
(4) RATIO		
147 Julio		
aken collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one		
:		
earner employed to three or part of three qualified employees		
Taken collectively, for all operations prescribed in this schedule (Annexure D), there shall be no more that one earner employed to three or part of three qualified employees Part of three" means a remainder of not less than two less after the number of qualified employees have been employees have been divided by three.		
earner employed to three or part of three qualified employees Part of three" means a remainder of not less than two less after the number of qualified employees have been	,	
Provided that: Employees employees in section "WAGES: GENERAL" of this annexure shall be taken into account		
Part of three or part of three qualified employees Part of three means a remainder of not less than two less after the number of qualified employees have been employees have been divided by three.  Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios  (5) DIFFERENTIAL WORKING		
Part of three or part of three qualified employees Part of three means a remainder of not less than two less after the number of qualified employees have been employees have been divided by three.  Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios  (5) DIFFERENTIAL WORKING  A qualified employee who is employed in any one week on two or more operations specified in this		
Part of three" means a remainder of not less than two less after the number of qualified employees have been imployees have been divided by three.  Provided that: Employees employed in section "WAGES: GENERAL" of this annexure shall be taken into account when applying the provisions made for ratios  (5) DIFFERENTIAL WORKING		



the Council

2018.

J J V VYMETAL, Member of the Council

A O BENJAMIN, Member of the Council

V MEMBINKOSI, Member of the Council

S NAIDOO, General Secretary of

# Warning!!!

## To all suppliers and potential suppliers of goods to the Government Printing Works

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Anna-Marie du Toit (012) 748-6292 (Anna-Marie.DuToit@gpw.gov.za) and

Siraj Rizvi (012) 748-6380 (Siraj.Rizvi@gpw.gov.za)

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